



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4506-3

Job Sheet 172603



Part No: D4506-3

Job Qty: 20 ea

Part Name: Washer



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/20/18

Job Tracking No:

Due Date: 3/9/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV B IPP REV:A NEW ISSUE 15-12-10 JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea	3/8/18	3/8/18	0.00	0.00	Start Up Machining-3	man L	JB 18-03-11
100	Hardinge	20 pcs	3/9/18	3/9/18	0.00	1.10	Hardinge	man L	JB 18-03-11
120	QC	20 pcs	3/9/18	3/9/18	0.00	0.00	QC8	man L	JB 18-03-11
130	Packaging	20 pcs	3/9/18	3/9/18	0.00	0.00	Packaging3-2	St099	MAR 13 2018
140	QC21-SA	20 Ea	3/9/18	3/9/18	0.00	0.00	QC21	DAS 21	MAR 14 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MDELRINR1.000	Delrin Round Bar 1" Color: Black	.3900 ft (.0195 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MDELRINR1.000	0	27	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Washer	0.850Inches ± 0.010	0.860 0.840	Diameter	
2	Washer	0.203Inches + 0.005 - 0.001	0.208 0.202	Diameter	
3	Washer	0.060Inches ± 0.010	0.070 0.050		

Plex 2/20/18 3:41 PM Dart.Gagnon.Michelle



Container No: S049907



Part: D4506-3

Job No: 172603

Serial No/Batch: S049907

Revision:

Inspector:

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Date: 03/11/18